

Lockout-Tagout Posted Procedure



ID#: CMA-2 430266
 Created: 7/23/2003
 Revised: 9/2/2003

Facility: Camden Road

Location: Cell 135/140

Description: OSI 400,000 BTU Oven, Serial #56009

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Lockout Points

Note: This is an example of the Lockout Pro "Short Form." The short form identifies the energy sources for a piece of equipment, where they are located, as well as the method and device used to lock them out.

Lockout Application Process

1. Notify affected personnel. 2. Properly shut down machine. 3. Isolate all energy sources. 4. Apply lockout devices, locks, & tags. 5. Verify total de-energization of all sources.



Energy Source	Location	Method	Device
 Electrical Primary Feed	The E-1 Disconnect is located on the West side of the machine.	Turn Disconnect to the off position and lock out at E-1.	Lock, aluminum, blue, 1" (63020)
 Electrical Exit Conveyor	The E-2 Disconnect is located on the West side of the machine.	Turn Disconnect to the off position and lock out at E-2.	Lock, aluminum, blue, 1" (63020)
 Pneumatic Primary Source	The P-1 Valve is located on the Front side of the machine.	Turn Valve to the off position and lock out at P-1.	Ball valve lockout, steel (0.25 - 1 inch) (65692)
 Gas Natural Gas	The G-1 Valve is located on the Top side of the machine.	Turn Valve to the off position and lock out at G-1.	Ball valve lockout, nylon (1.25 - 3 inch) (65669)

Lockout Removal Process

1. Ensure all tools and items have been removed. 2. Confirm that all employees are safely located. 3. Verify that controls are in neutral. 4. Remove lockout devices and reenergize machine. 5. Notify affected employees that servicing is completed.